

Thank you for purchasing the Power Edge Module for the 24 Valve Cummins. We feel that the Power Edge has been developed and produced of the highest quality to ensure the best performance for years to come. If you have any concerns or questions please contact us.

**The Power Edge Module is a high performance product**

**It is strongly recommended that EGT gauges and boost gauges be installed with the use of this product.**



**IMPORTANT: Read all Disclaimer, Warranty, and Installation Instructions  
before installing product**

Items Required:

Pliers

Flat tip Screwdriver

1/2" Wrench

3/8" Drive Ratchet & Sockets

1/4" Socket

5/16" Socket

7/16" Deep Well Socket

Supplied Items:

1. *Power Edge EZ Module*
2. Three Wire Ties
3. Two Velcro Strips
4. One Hose Clamp
5. One 90° Brass Fitting

## **Power Edge EZ Module Installation Instructions**

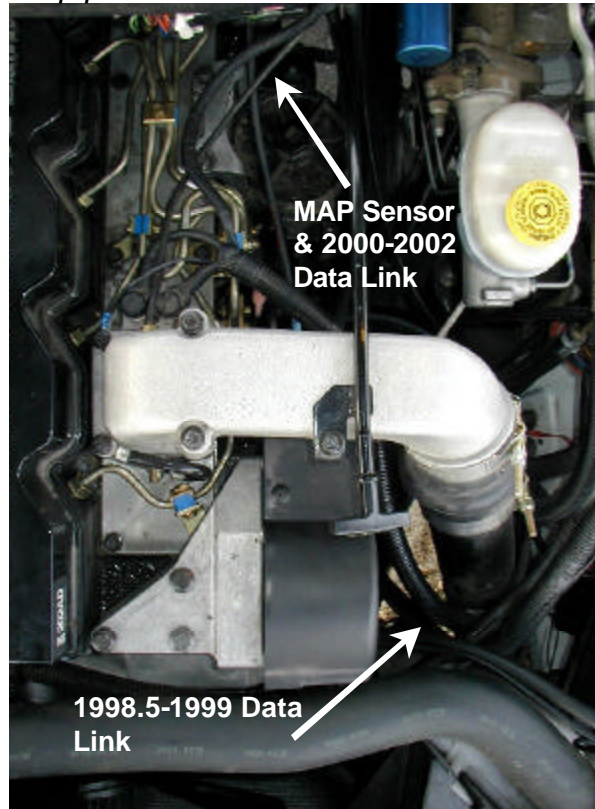
*Please read these instructions through completely and thoroughly understand each step prior to installation.*

### **Module Installation**

1. The *Power Edge EZ Module* can mount on the flat black plastic fuse box cover located on the driver's side fender. Adhere the module using the supplied velcro, allowing enough harness movement for removal of the cover.

### **Data Link Connection**

2. The Data Link connector is located in different locations based on the year of the truck:
  - 98.5-99 the triangle shaped connector is located on the drivers side of the engine in the wiring harness near the power steering pump
  - 2000-2001 the three prong flat connector is located on top of the



fuel lift pump that is located on the driver's side of the engine directly below the MAP sensor, note: on some 2001 truck's the connector is located on the drivers side of the engine in the wiring harness near the power steering pump

3. A plug is installed in the data link connector on the truck to resist corrosion, remove this and install the supplied connector.

### **MAP Connection**

4. Connect the supplied MAP sensor wiring harness to the supplied main wiring harness in the engine compartment. Disconnect the stock wiring harness at the boost sensor located to the rear of the fuel filter housing near the top of and on the engine block. Plug the supplied

MAP sensor connector into the stock engine boost sensor and the stock engine wiring harness connector into the supplied MAP sensor connector. The MAP sensor shown in the image is for a 2001, the 1998.5-2000 are a different sensor but in the same location.

### **Boost Elbow Installation (Optional)**

The installation of the brass elbow permits turbo boost pressures of greater than 20 psi without the wastegate opening. The *Power Edge EZ Module* will operate equally well with or without this installed.

5. Using the 5/16" socket, loosen the two clamps securing the air induction hose to the air filter housing and the turbo inlet. Remove the hose and set it aside.
6. Using the pliers, remove the crimp style clamp from the hose on the brass fitting located on the now exposed lower front side of the turbocharger. Remove the hose from the brass fitting and dispose of the crimp style clamp.
7. Using the 7/16" wrench, unscrew the stock brass fitting out of the turbocharger housing. Using the 7/16" wrench, install the supplied brass fitting, tighten-be careful not to over-tighten. Slip the supplied hose clamp onto the stock hose, install the stock hose onto the supplied brass fitting and tighten the hose clamp with the 1/4" socket. Reinstall the stock air hose onto the air filter housing and turbocharger inlet. Using the 5/16" socket, tighten both clamps securely.
8. Using the 7/16 deep socket tighten all of the intercooler hose clamps on the air intake.

*Note: On 2001 auto's turbos, the wastegate is a solid line and does not have a brass elbow to be replaced*

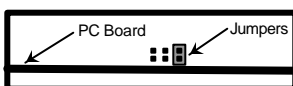
### **Final Inspection and Operation**

9. Recheck all connections, fittings and fasteners for a properly secure installation.
10. Using the supplied wire ties, secure the wiring harness from possible damage.

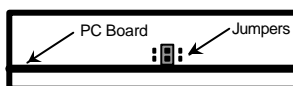
### **Low Boost Fuel Adjustment**

The *Power Edge EZ Module* features 3 different levels of low boost fueling. This allows one to eliminate excessive smoke that can occur at low turbo boost if other modifications are also installed. The *Power Edge EZ Module* is set default to level 3, the most responsive.

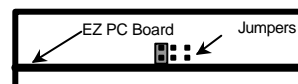
1. To change settings remove the front panel by using an allen wrench to remove the two screws.
2. Below the cover there are 3 jumper settings, a jumper will be positioned in the rightmost position if no setting change has been made.
3. This jumper can be removed and repositioned in either of the other two locations to achieve the desired response as shown below.



Setting 3 – Most responsive  
(For trucks without injectors or if smoke is not a concern)



Setting 2 Decreased Low Boost  
Fueling (For trucks with  
moderate injectors)



Setting 1–2 Decreased Low  
Boost Fueling (For trucks with  
large injectors)

## **THIS IS A HIGH PERFORMANCE PRODUCT. USE AT YOUR OWN RISK.**

Do not use this product until you have carefully read the following agreement.

This sets forth the terms and conditions for the use of this product. The installation of this product indicates that the BUYER has read and understands this agreement and accepts its terms and conditions

### **DISCLAIMER OF LIABILITY**

Edge Products Inc. and its distributors, jobbers, and dealers (hereafter **SELLER**) shall in no way be responsible for the product's proper use and service. THE BUYER HEREBY WAIVES ALL LIABILITY CLAIMS.

The **BUYER** acknowledges that he/she is not relying on the **SELLER's** skill or judgement to select or furnish goods suitable for any particular purpose and that there are no liabilities which extend beyond the description on the face hereof and the **BUYER** hereby waives all remedies or liabilities, expressed or implied, arising by law or otherwise, (including without any obligations of the **SELLER** with respect to fitness, merchantability and consequential damages) or whether or not occasioned by the **SELLER's** negligence.

The **SELLER** disclaims any warranty and expressly disclaims any liability for personal injury or damages. The **BUYER** acknowledges and agrees that the disclaimer of any liability for personal injury is a material term for this agreement and the **BUYER** agrees to indemnify the **SELLER** and to hold the **SELLER** harmless from any claim related to the item of the equipment purchased. Under no circumstances will the **SELLER** be liable for any damages or expenses by reason of use or sale of any such equipment.

The **SELLER** assumes no liability regarding the improper installation or misapplication of its products. It is the installer's responsibility to check for proper installation and if in doubt, contact the manufacturer.

### **LIMITATION OF WARRANTY**

Edge Products Inc. (hereafter "**SELLER**") gives Limited Warranty as to description, quality, merchantability, fitness for any product's purpose, productiveness, or any other matter of **SELLER's** product sold herewith. The **SELLER** shall be in no way responsible for the product's open use and service and the **BUYER** hereby waives all rights other than those expressly written herein. This Warranty shall not be extended or varied except by a written instrument signed by **SELLER** and **BUYER**.

The Warranty is Limited to one (1) year from the date of sale and limited solely to the parts contained within the product's kit. All products that are in question of Warranty must be returned shipping prepaid to the **SELLER** and must be accompanied by a dated proof of purchase receipt. All Warranty claims are subject to approval by Edge Products Inc.

Under no circumstances shall the **SELLER** be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or reinstallation of this product, or any other contingent expenses.

Under no circumstances will the **SELLER** be liable for any damage or expenses insured by reason of the use or sale of any such equipment.

IN THE EVENT THAT THE BUYER DOES NOT AGREE WITH THIS AGREEMENT: THE BUYER MAY PROMPTLY RETURN THIS PRODUCT, IN A NEW AND UNUSED CONDITION, WITH A DATED PROOF OF PURCHASE, TO THE PLACE OF PURCHASE WITHIN SIXTY (60) DAYS FROM DATE OF PURCHASE FOR A FULL REFUND.

THE INSTALLATION OF THIS PRODUCT INDICATES THAT THE BUYER HAS READ AND UNDERSTANDS THIS AGREEMENT AND ACCEPTS ITS TERMS AND CONDITIONS.