

## DODGE CUMMINS 2001 HARDLINED WASTEGATE INSTALLATION GUIDE

If you are reading this side, it is because your turbo does not have a threaded boost fitting and hose going to the wastegate actuator. Your setup should have a hard line instead. Follow the instructions below to modify the existing line.

1. Remove the turbo inlet hose from the airbox.
2. At the rear of the wastegate actuator, remove the two nuts that hold the actuator to the bracket. (Fig. A)
3. Once the wastegate is loose, only spring tension will be holding it in place. Gently pry the top of the actuator away from the compressor body with a pry bar to remove the boost tube from the outlet of the turbo. (Fig. B)
4. Insert the restrictor fitting into the end of the tube and press in using channel lock type pliers for a snug fit. (Fig C)
5. Using a Pin Vice and the #62 drill bit supplied, drill a hole through ONLY ONE SIDE of the tube. (Fig D)
6. Reinstall the tube into the turbo outlet. Install the nuts on the back of the actuator and replace the air inlet hose from the airbox.

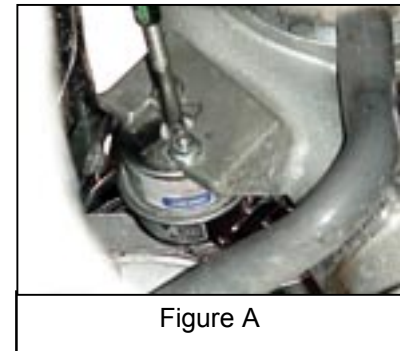


Figure A

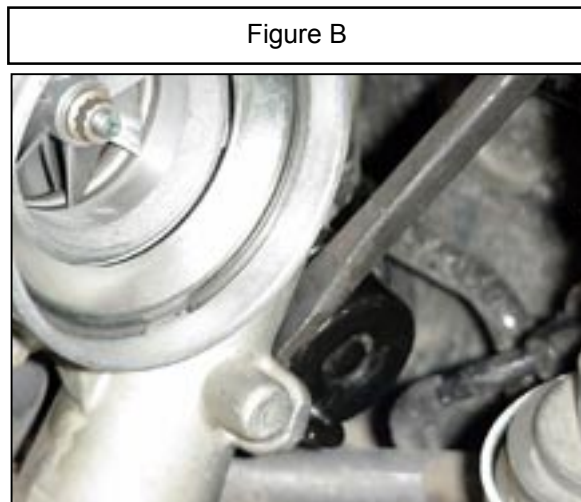


Figure B

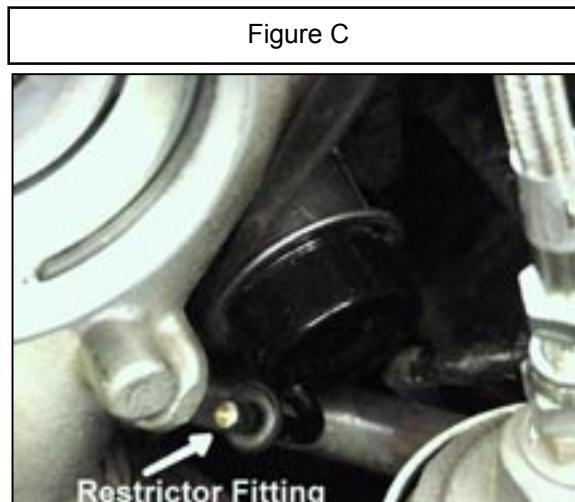


Figure C

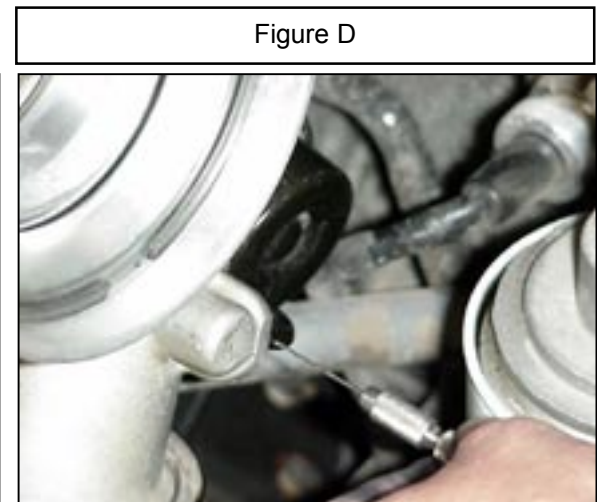


Figure D